

# EBUSCO®

## MADE TO MOVE PEOPLE

### ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025:2006 for

**Ebusco 3.0 18-metre**

From:

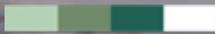
**Ebusco B.V.**

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## PROGRAMME INFORMATION

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### **Programme**

The International EPD® System

#### **EPD International AB**

Box 210 60  
SE-100 31 Stockholm  
Sweden

info@environdec.com

### **Accountabilities for PCR, LCA and independent, third-party verification**

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#### **Product Category Rules (PCR)**

PCR2016:04 – UN CPC 49112, Public buses and coaches. V2.0.2

PCR review was conducted by: <name and organisation of the review chair, and information on how to contact the chair through the programme operator>

#### **Life Cycle Assessment (LCA)**

LCA accountability:

**TNO**

Web: [www.tno.nl](http://www.tno.nl)

Post: Anna van Buerenplein 1 2595 DA The Hague, Netherlands

#### **Third-party verification**

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:

EPD verification by individual verifier

Third-party verification: Leo Breedveld, 2B

Approved by: The International EPD® System, Technical Committee, supported by the Secretariat

Procedure for follow-up of data during EPD validity involves third-party verifier:

Yes  No

The EPD owner has the sole ownership, liability and responsibility of the EPD. EPD's within the same product category but from different programmes may not be comparable.

## COMPANY INFORMATION

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### **Owner of the EPD**

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**Ebusco B.V.**  
Vuurijzer 23  
5753 SV, Deurne  
Netherlands

+31 (0)88 110 0200  
sustainability@ebusco.com

### **Description of the organisation**

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Ebusco is dedicated to the development, production and distribution of fully electric city and regional buses and the associated ecosystem. Our goal is to contribute to a better and healthier living environment by making sustainable, emission-free transport of people the standard. Ebusco is originally a Dutch company, with its head office in Deurne. Together we work on creating clean cities.

### **Product-related or management system-related certifications**

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ISO 9001 and 14001 certificates, with intentions to supplement these with ISO 45001 in May 2024

### **Name and location of production site**

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Deurne, Netherlands and Rouen, France

## PRODUCT INFORMATION

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### Product name

Ebusco 3.0 (18M)

### Product identification

With a changing playing field, and the worldwide shift towards EV, Ebusco saw the need to revolutionize the industry standard. With a multifunctional team of key experts in the field of aerospace, automotive, and electronics, a completely new approach was taken in the development of electric buses, focusing on lightweight. The result of this approach: A lightweight bus with the lowest TCO in the market. By using composite materials in the main structure, Ebusco has developed a lightweight bus that has an effect on multiple aspects. Not only does the Ebusco 3.0 have the most efficient energy consumption, in addition, the bus is equipped with single tires, features insulated walls for optimal climate control. A design focused on drivers, passengers and all involved with the operation of the bus>

- Composite bus; substantially lighter
- Operational life span of 10 years
- Revolutionary design with a fully flat floor
- Floor-mounted batteries free up roof space for customisations like solar panels
- Reduced Total Cost of Ownership
- Innovative Camera System
- Range up to 700 km
- Passenger experience; spacious, luxurious, much daylight, comfortable, almost no noise and an increased freedom of movement
- Bus drivers don't want anything else anymore; such a stable, comfortable, silent and safe bus
- Only overnight charging needed
- Much lower maintenance costs due to composite body

### Product description

The analysed vehicle is the Ebusco 3.0 bus – a 18 m regional and city bus with 3 doors and a maximum capacity for a total of 150 passengers. The electricity consumption during use phase of the vehicle is 1,0 kWh per kilometre, based on research as conducted by TÜV.

### UN CPC code

<49112>

### Other codes for product classification

< N/A >

### Geographical scope

The bus is manufactured in the Netherlands and operates throughout Europe. Consequently, the performance calculations for the use phase are based on the residual electricity mix in Europe. (For further details, see chapter 2.6.2 of the LCA report)

## Table Technical description of the 3.0 18m bus

Group	Concept	Value
<b>General</b>	Denomination	Ebusco 3.0 18-metre
	Length	18 000 mm
	Width	2 550 mm
	Height	3 190 mm
	Floor to ceiling	2 350 mm
	Entry height	340 mm
	Capacity	150
	Driver cabin position	Front
	Door configuration	3/4 doors
	Calculated empty weight in running order without driver	14 700 kg
Permissible gross vehicle weight	26 680 kg	
<b>Electric motor</b>	Denomination	ZF AVE 130 High-speed asynchronous motor
	Maximum power	2x 125 kW
	Maximum torque	22 000 Nm
	Engine position	Integrated into the axle wheel hub
<b>Axles</b>	Axles	3
	Wheels	6
	Front axle load (max)	8 165 kg
	Middle axle load (max)	10 350 kg
	Rear axle load (max)	8 165 kg
	Distance between axles	5900 mm axle 1-2 / 6000 mm axle 2-3
	Front overhang	2805 mm
	Rear overhang	3285 mm
<b>Steering control</b>	Denomination	IGP Steering pump from Concentric
	Maximum wheel lock	56° / 46°
	Turning circle/minimum turning circle	23300 mm
<b>Electrical system/ Energy Storage System/ Battery</b>	Denomination	Gotion
	Technology	LFP
<b>Brake system</b>	Denomination	Knorr Bremse Air Operated Disc Brake SN 7 / SB 7
<b>Suspension</b>	Denomination	ZF RL 82 EC / AVE 130
	Type	Air suspension
<b>Air conditioning</b>	Denomination	Thermo King (ATHENIA MKII)
<b>Sound level</b>	Moving vehicle	73 dB(A)
	Compressed air, service brake	63 dB(A)
	Compressed air, parking brake	61 dB(A)
	Compressed air, during the pressure regulator actuation	54 dB(A)

# LCA INFORMATION

## Functional unit / declared unit

The functional unit in the LCA study was 'transport of one passenger along 1 km in the Ebusco 3.0 18m bus'. According to the PCR guidelines, a travelled distance of 800,000 km may be assumed as stated in Directive 2009/33/EC.

Table 1 Functional unit of Ebusco 18m 3.0 bus

Passenger capacity	km/year	Service life (year)	Passenger*km
150	80.000	10	120.000.000

## Expected service life time

10 years

## Time representativeness

The inventory data was collected for the year 2022 and will be representative for the time period for which the EPD is valid (maximum five years). (For further details, see chapter 2.6.2 of the LCA report)

## Database(s) and LCA software used

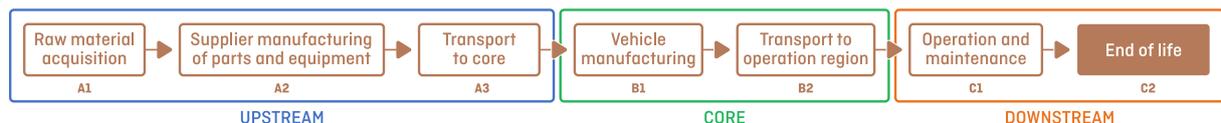
The following databases were used and are in line with the PCR's requirements: Ecoinvent 3.7 database and electricity mixes from AIB 2023 reports (for further details see chapter 2.7 of the LCA report). The LCA model has been made using the Simapro 9.2.0.1 software. (For further details see chapter 2.8.3 of the LCA report)

The characterization factors used for environmental impact calculations, have been derived from the EDIP 2003 V1.07, EN 15804 +A2 Method V1.0, from the LOTOS-EUROS methodology as applied in the ReCiPe LCIA 2008 method and from the AWARE method on water deprivation (WULCA recommendations on characterization model for water deprivation 2015, 2017). These factors are in line with the recommended databases used in the PCR (Env. Perf. Indicators | EPD International, n.d.).

## System diagram

LCA stages are: Upstream, Core, Downstream. (For further details on how the lifecycle stages are divided, see figure 2.3 of the LCA report) LCA stages are: Upstream, Core, Downstream.

Figure 1 System diagram illustrating the life cycle of buses and coaches covered by the PCR referred in the text



## Description of system boundaries

A *cradle-to-grave* approach was used for the LCA study. (For further details, see chapter 2.5 of the LCA report)

## Excluded lifecycle stages

Manufacturing of production equipment, buildings and other capital goods, business travel of personnel, travel to and from work by personnel are all excluded. The lifecycle ends at the scrapyards

Figure 2: Recyclability rate of 3.0 18m bus

### Recyclability

- Recyclable
- Non Recyclable

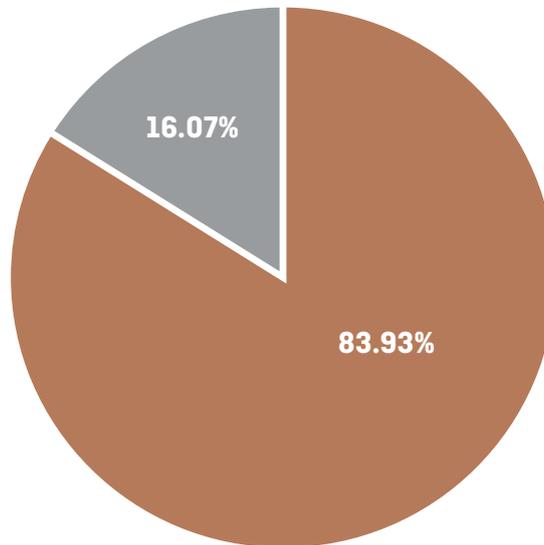
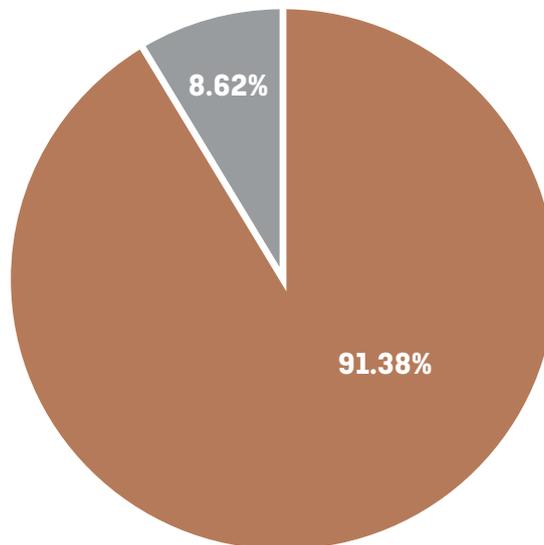


Figure 3: Recoverability rate of 3.0 18m bus

### Recoverability

- Recoverable
- Non Recoverable



## More information

For further information and/or explanatory material, see: Chapter 1, Introduction of the LCA report. For information about the EPD, click [here](#).

## CONTENT DECLARATION

Table 2 shows that the percentage of materials included of materials included in the LCA is 99.29% of the total theoretical weight of the product. The remaining portion has not been considered in the study because the material was unknown.

Table 2.1 analysed weight (based on the BOM – Bill of Materials) of the bus for LCA

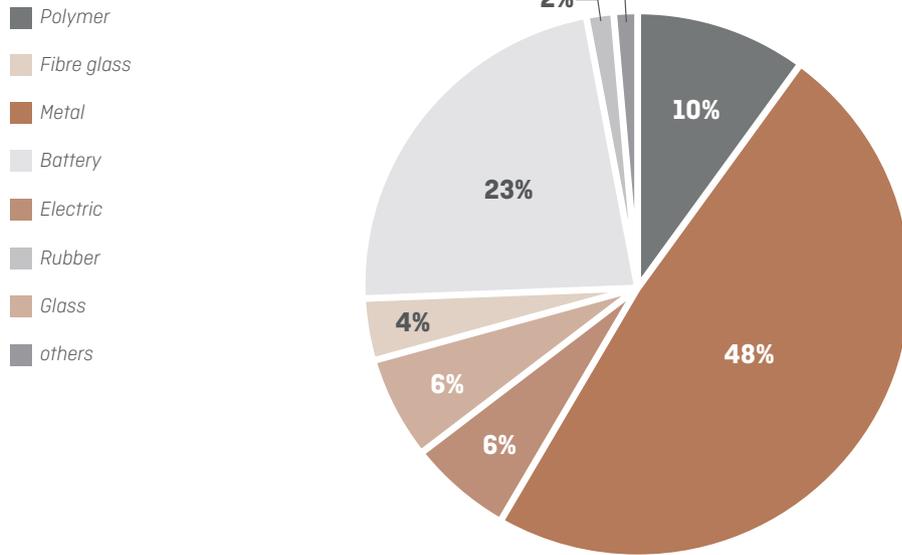
Group	Analused weight (kg)	Theoretical weight (kg)
<b>Body</b>	4857.57	
<b>Front axle</b>	941.54	
<b>Driven axle</b>	1649.84	
<b>Tag axle</b>	888	
<b>Steering</b>	204.74	
<b>Door systems</b>	268	
<b>Exterior lights</b>	11.7445	
<b>Exterior glass</b>	801.18	
<b>Articulated bus systems</b>	750	
<b>Brake system</b>	36.182	15,903.00
<b>Drive cooling</b>	52.82	
<b>Energy storage</b>	3691.9	
<b>Driver's workplace</b>	71.4	
<b>Climate control</b>	188.12	
<b>Compressed air system</b>	281.64	
<b>Windscreen wipers</b>	105	
<b>Exterior information</b>	0.58	
<b>Interior information</b>	1.096	
<b>Harnesses</b>	960.9	
<b>Electrical components</b>	27.19	
<b>Total</b>	15789.44	% analysed 99.29%

Table 2.2 Content declaration per material group

Material	Weight in kg	Weight in %
<b>Polymer</b>	1,577.96	10%
<b>Metal</b>	7,575.35	48%
<b>Electric</b>	961.10	6%
<b>Fabric</b>	51.00	0%
<b>Glass</b>	954.57	6%
<b>Fiber Glass</b>	573.00	4%
<b>Liquid</b>	62.50	0%
<b>Battery</b>	3,577.00	23%
<b>Rubber</b>	256.96	2%
<b>others</b>	200.00	1%

Figure 2.1: Material composition of the 3.0 12m bus

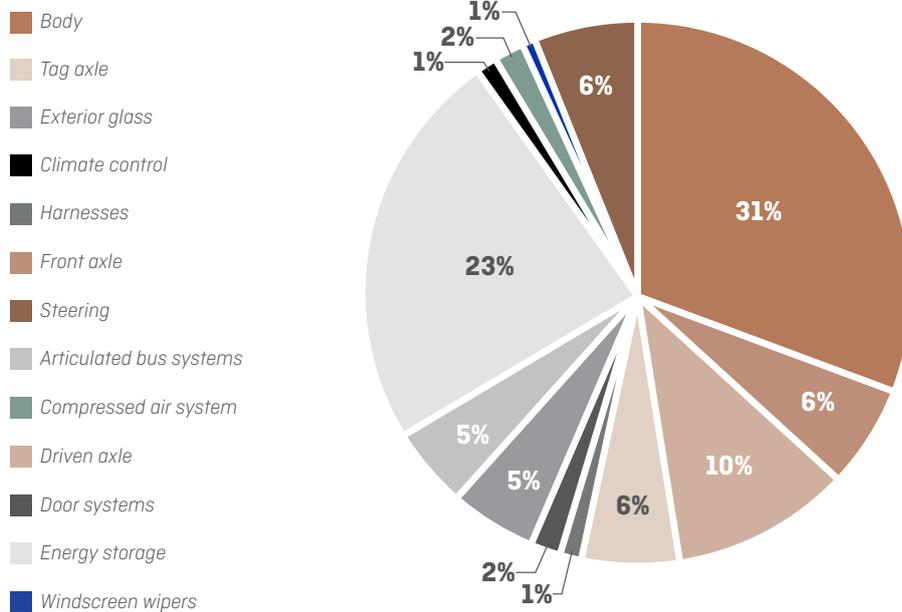
**Material composition of 3.0 18m bus**



The material composition of the whole bus and the material breakdown of the bus by vehicle group are shown in Figure 2.1 and Figure 2.2, respectively. The unknown fraction [1%] is reported in the category "Others".

Figure 2.2: Part breakdown in weight% of the bus\* (details on materials can be found in chapter 2). \*Vehicle group is a compartment of a bus.

**Material breakdown by vehicle group**



Detailed information about the SVHC (Substances of Very High Concern) in Ebusco buses is listed in the REACH declaration, which is available upon request.

## RESULTS OF THE ENVIRONMENTAL PERFORMANCE INDICATORS

### Functional unit / declared unit

Table 3 shows the environmental performance indicators for different categories per functional unit (pkm). It is estimated that 76% of the carbon footprint originates from the downstream process (use phase and maintenance, up to the end of life of the bus).

Table 3.1 Indicators of impact assessment per functional unit (pkm)

	Parameter	Unit	Upstream	Core	Downstream	Total
Global warming potential (GWP)	<b>Fossil</b>	kg CO2 eq.	1.02E-03	1.54E-04	3.63E-03	4.80E-03
	<b>Biogenic</b>	kg CO2 eq.	7.22E-06	1.90E-05	1.18E-04	1.44E-04
	<b>Land use and land transformation</b>	kg CO2 eq.	3.10E-06	2.65E-07	4.41E-06	7.78E-06
	<b>TOTAL</b>	kg CO2 eq.	1.03E-03	1.74E-04	3.75E-03	4.95E-03
	<b>Ozone depletion potential (ODP)</b>	kg CFC 11 eq.	2.24E-10	7.93E-12	1.20E-10	3.53E-10
	<b>Acidification potential (AP)</b>	kg SO2 eq.	7.52E-06	6.21E-07	2.07E-05	2.88E-05
	<b>Eutrophication potential (EP)</b>	kg PO43- eq.	3.49E-06	3.86E-07	6.80E-06	1.07E-05
	<b>Photochemical ozone creation potential (POCP)</b>	kg C2H4 eq.	4.33E-06	3.59E-07	1.03E-05	1.50E-05
	<b>Abiotic depletion potential (ADP) for minerals and metals (non-fossil resources)</b>	kg Sb eq.	1.38E-07	2.83E-09	2.99E-08	1.71E-07
	<b>Abiotic depletion potential (ADP) for fossil resources</b>	MJ. net calorific value	1.33E-02	1.73E-03	4.58E-02	6.09E-02
	<b>Water deprivation potential (WDP)</b>	m3 eq.	4.46E-04	3.16E-05	1.12E-03	1.60E-03
	<b>Eutrophication, freshwater</b>	kg P eq.	9.27E-07	1.10E-07	1.48E-06	2.52E-06
	<b>Eutrophication, marine</b>	kg N eq.	1.41E-06	1.34E-07	4.62E-06	6.16E-06
	<b>Eutrophication, terrestrial</b>	mol N eq.	1.48E-05	1.27E-06	3.89E-05	5.50E-05

Table 3.2 Indicators describing the use of resources per functional unit (pkm)

	Parameter	Unit	Upstream	Core	Downstream	Total
Primary energy resources Renewable	<b>Use as energy carrier</b>	MJ, net calorific value	1.50E-03	4.41E-04	4.88E-03	6.83E-03
	<b>Used as raw materials</b>	MJ, net calorific value	6.46E-06	0	4.80E-07	6.94E-06
	<b>TOTAL</b>	MJ, net calorific value	1.51E-03	4.41E-04	4.88E-03	6.83E-03
Primary energy resources Non-renewable	<b>Use as energy carrier</b>	MJ, net calorific value	1.42E-02	2.68E-03	7.65E-02	9.33E-02
	<b>Used as raw materials</b>	MJ, net calorific value	1.80E-04	0	6.26E-04	8.06E-04
	<b>TOTAL</b>	MJ, net calorific value	1.44E-02	2.68E-03	7.71E-02	9.41E-02
	<b>Secondary material</b>	kg	2.14E-05	0.00E+00	0.00E+00	2.14E-05
	<b>Renewable secondary fuels<sup>A</sup></b>	MJ, net calorific value	0	0	0	0
	<b>Non-renewable secondary fuels<sup>A</sup></b>	MJ, net calorific value	0	0	0	0
	<b>Net use of freshwater</b>	m3	1.35E-05	1.93E-06	4.53E-05	6.08E-05

Table 3.3 Waste categories indicators per functional unit (pkm)

Parameter	Unit	Upstream	Core	Downstream	Total
<b>Hazardous waste disposed</b>	kg	1.63E-07	5.31E-09	7.03E-08	2.39E-07
<b>Non-hazardous waste disposed</b>	kg	4.65E-04	1.26E-05	2.27E-04	7.05E-04
<b>Radioactive waste disposed</b>	kg	4.07E-08	1.49E-08	4.35E-07	4.90E-07

Table 3.4 Output flows per functional unit (pkm)

Parameter	Unit	Upstream	Core	Downstream	Total
<b>Components for reuse</b>	kg	0.00E+00	0.00E+00	8.13E-05	8.13E-05
<b>Material for recycling</b>	kg	7.08E-05	4.02E+02	2.92E-05	8.13E-05
<b>Material for energy recovery</b>	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00
<b>Exported energy, thermal</b>	MJ	0	0	0	0

The result tables shall only contain values or the letters "INA" (Indicator Not Assessed). It is not possible to specify INA for mandatory indicators. INA shall only be used for voluntary parameters that are not quantified because no data is available

## RESULTS INTERPRETATION

The lifecycle assessment reveals that a significant portion (76%), see table 4, of the bus’s carbon footprint is attributed to its downstream processes, including its use phase, ongoing maintenance, and eventual end-of-life scenarios. The total life cycle carbon emission for the Ebusco 3.0 electric bus, now assessed at an 18m length, stands at 594,473 kg CO2 eq. This figure is primarily driven by the use phase across various impact categories, with notable exceptions in water deprivation and abiotic depletion for minerals and metals (non-fossil resources), where the production of the battery and the extraction of minerals are predominant contributors. (Figure 3)

A sensitivity analysis focusing on the carbon fibre production used in the construction of the bus indicates a minimal impact on the overall environmental performance. It’s important to note that these results are specific to the Ebusco 3.0 model of 18m length, reflecting its unique material composition, size, and design specifications. The findings offer vital insights for further improving environmental sustainability in electric bus design and operation, particularly highlighting the significant impact of the use phase and pointing towards potential areas for optimization.

This EPD serves as a valuable tool for understanding the environmental implications of the Ebusco 3.0 electric bus, providing a foundation for future developments in sustainable public transportation solutions.

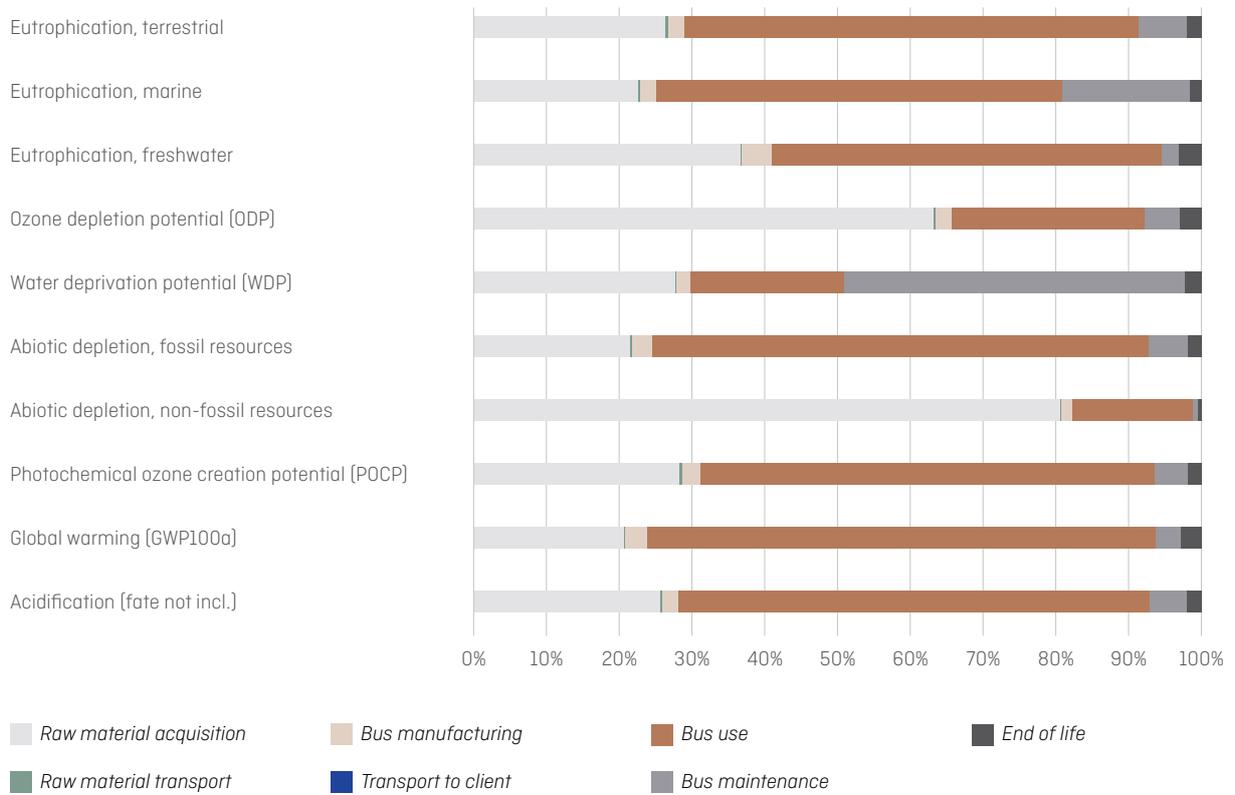
Table 4 Environmental impacts by life cycle stages

LIFE CYCLE STAGE	GWP*	POCP	AP	ADP-NFR	ADP-FR	WDP	EP, freshwater	EP, marine	EP, terrestrial
<b>Raw Material acquisition</b>	21%	28%	26%	81%	22%	28%	36.8%	22.5%	26.4%
<b>Raw material transport</b>	0%	1%	0%	0%	0%	0%	0.0%	0.4%	0.5%
<b>Bus manufacturing</b>	3%	2%	2%	2%	3%	2%	4.3%	2.1%	2.2%
<b>Transport to client</b>	0%	0%	0%	0%	0%	0%	0.1%	0.1%	0.1%
<b>Bus use</b>	70%	62%	65%	17%	68%	21%	53.6%	55.8%	62.2%
<b>Bus maintenance</b>	4%	5%	5%	1%	5%	47%	2.4%	17.4%	6.9%
<b>End of life</b>	2%	2%	2%	0%	2%	3%	2.9%	1.7%	1.7%

\*Global warming potential (100y) | Photochemical ozone creation potential (POCP) | Acidification potential | Eutrophication potential | Abiotic depletion potential (non-fossil resources) | Abiotic depletion potential (fossil resources) | Water deprivation potential

Figure 3 Eco profile of 18m bus

**18m bus - 1 p\*km transported**



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